

SPECIFICATION SHEET

MATERIAL NAME: Polyvinyl Chloride

MATERIAL GRADE: QS-1000F

TECH: Occidental Chemical

BRAND NAME: QILU

USES: Film, sheet, leather, Pipe, Fitting, Cable, Packing, Tube...

COMPLEMENTARY STANDARDS: Q/SH3055.77-2005

TECHNICAL DATA:

SPECIFICATION	Unit	TOP CLASS	Test Value	Test method
Viscosity	---	0.343-0.368	0.361	Q/SH3055.77-2005
Average Polymerizing index	---	950-1050	970-1070	Q/SH3055.77-2005
Apparent Density	≥g/ml	0.49	0.48-0.58	Q/SH3055.77-2005
Volatile	%(m/m)	0.3	0.3	Q/SH3055.77-2005
Plasticizer Absorbed in 100g Resin	g≥	24	24	Q/SH3055.77-2005
Residual VCM	mg/kg≤	1	0.4	Q/SH3055.77-2005
Residual after 0.25/UM	%≤	2	0	GB2916
63/UM	%≥	95	96	GB2916
Fish eyes	Piece/100g≤	70	17	Q/SH3055.77-2005
Impurity Particle	Piece/100g≤	50	25	Q/SH3055.77-2005
Whiteness(160 °C, After 10min)	%≥	78	80	GB5761

PACKING : PACKED IN EXTERNAL KRAFT PAPER LAMINATED WOVEN BAG WITH
25KG EACH FOR NET.